

DEVICES AND ATTACHMENTS

Existing devices, attachments and gauges for the conventional MO-6000 Series are applicable to the MO-6700DA Series.

Model	Part No.	Description
T039	400-44155 400-44156	One-touch type tape cutter and chain-off thread trimming device (electromagnetic type) For 110, 115, 200V For 220, 240, 380, 415, 440V
T041S	400-60703	Pneumatic flat cutter
T042S	400-45967	Pneumatic side cutter

● Pneumatic chain-off thread suction device

MC-4	—	Specific to chain-off thread, pedal-operated
MC-5	—	Specific to chain-off thread
MC-8	—	Pneumatic chain-off thread + cloth chips
MC-9	—	Function of MC-8 + auto-lifter
MC-24	—	Pneumatic chain-off thread + cloth chips

The aforementioned devices are not equipped with air regulator.
Please purchase the following components when you need to regulate air pressure.

—	PF-0552010-B0	Air regulator (F.R. unit asm.)
—	GMD-01080000	Fixing screw for F.R. unit asm. (2 pcs.)
—	F1021-003-000	Tube connector (male)
—	GAS-12063000	One-touch connector Selection parts instead of the tube connector

● Auto-lifter

AK32	GAK-320000B0	Pneumatic type (knee-operated)
AK49	GAK-490000A0	Pneumatic type (pedal-operated)
AK101	GAK-A01000A0	Pneumatic type (for servomotor)

Model	Part No.	Description	Feature
● Gathering device			
S159	MAS-159000A0	Swing-type gathering device (interlocked with pedal / for safety stitch machine)	The attachment opens with the presser foot pedal. This facilitates material setting on the machine. Furthermore, knee-control type differential-feed adjusting device is built in the attachment. It controls a differential-feed ratio as desired, thereby enabling the operator to make beautiful gathers.
S160	MAS-160000A0	Swing-type gathering device (interlocked with pedal / for overlock machine)	
S161	MAS-161000A0	Swing-type gathering device (manual-lever operated / for safety stitch machine)	The attachment is used to perform two different processes, joining fabric process and gathering process, at a time.
S162	MAS-162000A0	Swing-type gathering device (manual-lever operated / for overlock machine)	The attachment can be opened/closed by using the lever (manually operated). The differential-feed ratio is controlled with the knee lever.

● Blind hemming device

L121	MAL-121000A0	Blind stitch hemming attachment	A ruler used for blind hemming in knits
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● Piping folder

M056	MAM-0560J0A0	Piping folder	This piping folder makes a piping first, then turns up the tape.
M075	MAM-0750J0A0	Piping folder (to be used with knit tape)	This attachment can be used for both "cotton bias tape with gimp and knit tape". The operation mode can be changed over with a fingertip control.
M076	MAM-0760N0A0	Ready-made piping folder	The dimension of ready-made tapes can be adjusted within the range of 8 to 13mm.

● Guide, Ruler

H153	MAH-153000A0	Cloth edge guide ruler (for overlock machine)	A swing type edge guide.
H154	MAH-154000A0	Cloth edge guide ruler (for safety stitch machine)	
Q141	MAQ-141000B0	Tape guide	This attachment is used attached on the machine head (face plate). It is used for tapes with the width of 7mm or less.
S084D	MAS-084000AD	Pattern guide	For overlocking sharp-curved sleeve bottom plackets. With the guide, the machine sews the curved part of sleeve bottom plackets smoothly along the presser foot guide pin.

● Feller, Binder

N067	MAN-0670D0A0	Reinforcement tape attachment binder (finished width: 4mm)	This binder binds the edge of a pocket bag while cutting round its periphery.
N077	MAN-0770F0A0	Clean finish top and bottom (finished width: 5mm)	This binder runstitches a pocket bag and binding its periphery with tape simultaneously.

● Miscellaneous

Z195	400-33882	Pneumatic chain-off thread suction device (for 1-needle machines)	Simplified device for tucking chain-off thread sewn at the beginning of sewing in overlocked seams. (chain-off thread lower clamping method)
—	131-62557	Needle cooler unit asm.	Needle cooler By silicon oil lubricating unit for the needle thread.
	SS-4091015SP	Screw	
	WP-0371026SD	Washer	
	SS-7110840SP	Screw	
	131-63159	Needle cooler unit asm.	
	SS-4091015SP	Screw	
—	WP-0371026SD	Washer	Needle thread heat remover By silicon oil lubricating unit for the needle thread.
	SS-7110840SP	Screw	
	131-63902	Presser	
	131-63456	Silicon tank asm.	
—	131-63803	Felt	Needle thread heat remover By silicon oil lubricating unit for the needle thread.
	TA-0950806R0	Rubber plug	
	SM-4040855SP	Screw	

[Reference]

Combination table of "chain-off thread suction device" and "auto-lifter" which correspond to "chain-off thread trimming device":

Chain-off thread trimming device	Chain-off thread suction device	Auto-lifter
T039	MC-8 MC-9	AK101 (JUKI servomotor) — (MC-9 is equipped with auto-lifter.)
T041S or T042S	MC-4 MC-8 MC-9	— AK101 (JUKI servomotor) — (MC-9 is equipped with auto-lifter.)

MO-6700DA Series

Semi-dry-head, High-speed, Overlock / Safety Stitch Machine

JUKI



Semi-dry-head

Maximum sewing speed is increased to **7,000 sti/min**



MO-6700DA Series

JUKI's dry-head technology protects the sewing products from oil stains.

SPECIFICATIONS

Model name	MO-6704DA	MO-6714DA	MO-6716DA
Stitch type	1-needle overlock	2-needle overlock	Safety stitching
Stitch style in the U.S.A.	504	514	516
Max. sewing speed	7,000sti/min		
Stitch length	0.8~4mm		1.5~4mm
Needle gauge (mm)	—	2.0, 3.2	3.2, 4.8, 4.8+2.0, 3.2+2.0
Overlocking width (mm)	1.6, 3.2, 4.0, 4.8	2.0, 3.2, 4.0, 4.8	3.2, 4.0, 4.8, 6.4
Bottom differential feed ratio	For gathering 1:2 (Max. 1:4), For stretching 1:0.7 (Max. 1:0.6)		
Needle bar stroke	24.5mm		
Inclination angle of the needle	20°		
Needle mechanism	Needle bar method and upper/lower bushing		
Needle	DC×27 (excluding some subclass model)		
Max. lift of the presser foot	7mm (excluding some subclass model)		
Max. presser foot pressure	63.7N (6.5kgf)		
Stitch adjusting method	By push-button		
Differential-feed adjusting method	By lever (with micro-adjustment)		
Weight of the machine head	28kg		
Lubrication	Automatic (The needle bar mechanism and upper looper mechanism do not require lubrication.)		
Lubricating oil	JUKI Machine Oil 18 (equivalent to ISO VG18)		
Needle cooler	Option		
Needle thread heat remover	Option		
Micro-lifter	Provided as standard		

**sti/min* stands for *Stitches per Minute.*

WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows:

Stitch type	U.S.A	Code
1-needle overlock	504	04
1-needle overlock for blind hemming	505	05
2-needle imitation safety stitch	512	12
2-needle overlock	514	14
2-needle safety stitch	516	16
3-needle safety stitch		43
2-needle double chain stitch		45

Type	Code
Semi-dry-head	D

Device and attachment	Code
Tape attaching presser foot (for sewing sharp curves) / Tape guide	G39/Q141
Blind stitch hemming attachment	L121
Swing-type gathering device (interlocked with pedal / for safety stitch machine)	S159
Swing-type gathering device (manual-lever operated / for overlock machine)	S162
Clean finish top and bottom	N077
Latch for changing overlocking width	E35

Needle gauge (mm)	Overlocking width (mm)	Feed dog	Code	Material	Application	Special machine	Code	
—	1.6	2-row	0A4	Extra light- to light-weight	Rolled hemming	Standard	150	
—	1.6	1-row	0A5		Light-weight materials such as men's shirts	Runstitching	Upper looper high throw	207
—	3.2	2-row	0D4		Tape attaching	Upper looper extra high throw	24H	
—	4.0	2-row	0E4	Light- to medium-weight	Specific to knits	Runstitching	Upper looper extra high throw	20H
—	4.8	3-row	0F6			Blind hemming	Standard	210
2.0	2.0	3-row	BB6			Runstitching	Standard	300
2.0	3.2	3-row	BD6		Runstitching	Upper looper high throw	307	
2.0	4.0	3-row	BE6		Gathering	Upper looper high throw	327	
3.2	4.0	2-row	DE4		For general fabrics	Tape attaching	Upper looper high throw	347
3.2	4.0	3-row	DE6	Tape attaching		Upper looper extra high throw	34H	
3.2	4.8	2-row	DF4	Rolling-in tape		Standard	360	
4.8	4.8	2-row	FF4	Medium- to heavy-weight	Runstitching	Anti-material-slip	30P	
4.8	4.8	3-row	FF6		Specific to knits such as sweaters	Runstitching	Upper looper extra high throw	40H
4.8	6.4	3-row	FH6			Gathering	Upper looper extra high throw	42H
4.8+2.0	3.2	3-row	1D6			Tape attaching	Upper looper extra high throw	44H
3.2+2.0	3.2	3-row	2D6		Medium- to heavy-weight materials such as denim	Runstitching	Swim suits	50F
						Runstitching	Upper looper extra high throw	50H

● To order, please contact your nearest JUKI distributor.



JUKI

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* Specifications and appearance are subject to change without prior notice for improvement.
* Read the instruction manual before putting the machine into service to ensure safety.
* This catalogue prints with environment-friendly soyink on recycle paper.

